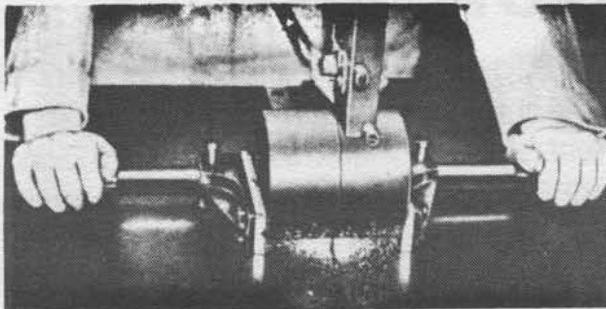
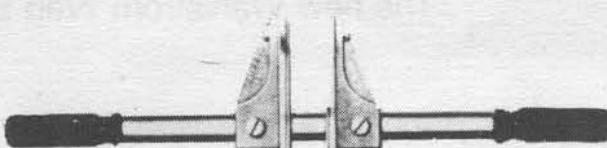


FLOAT-LOCK Band Saw Vise cuts production pieces safely, accurately.



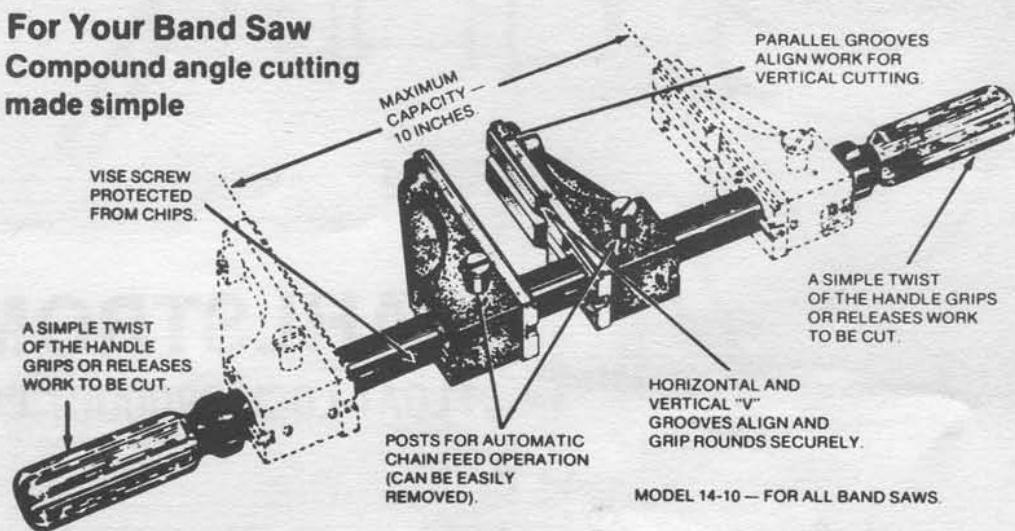
IDEAL FOR FAST SETUPS on production pieces, the Float-Lock Band Saw Vise accurately cuts all shapes and thicknesses of material. It has a maximum capacity of 10". Wide angle control — like steering a motorcycle — makes intricate sawing easy. A simple twist of the handles grips or releases the material to be cut. Hands need never touch the material, insuring operator's safety. Blade damage is reduced.

HARD-TO-HOLD PIECES are easy to handle with the Float-Lock Vise. Round materials cannot rotate to cause spoilage. Blade cannot bind or break. This vise is also excellent for compound angle cutting. Without Float-Lock, this type of cut would require a single-purpose fixture. In addition, posts for automatic chain feed operation are provided with each vise.

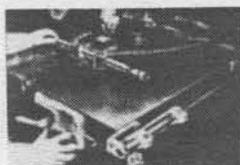


MODEL 14-10

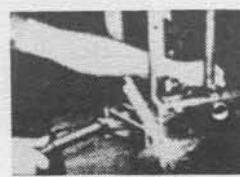
For Your Band Saw Compound angle cutting made simple



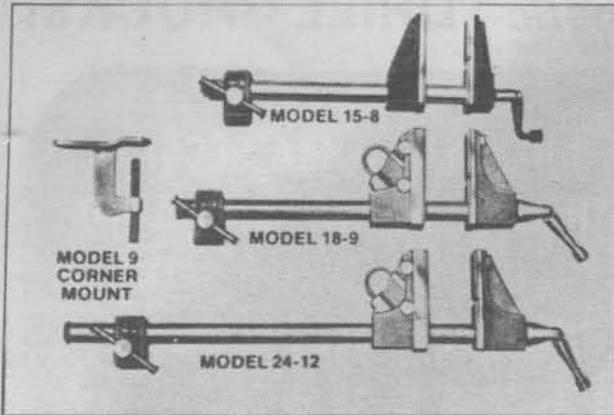
MODEL 14-10 — FOR ALL BAND SAWS.



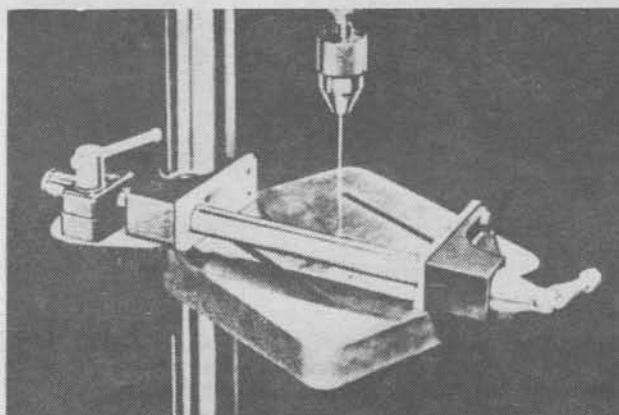
For Vertical Cutting. Work is squared with blade and table. Hands are safe.



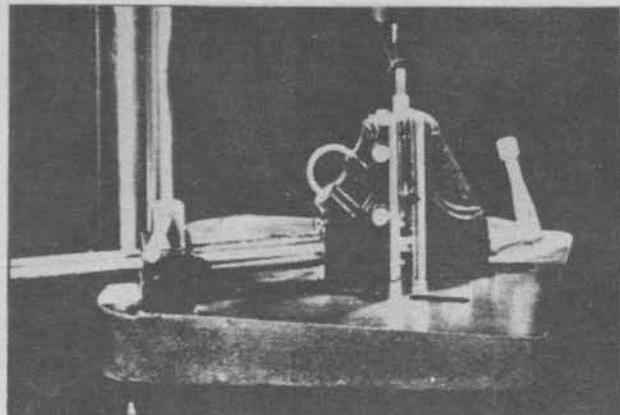
For Compound-Angle Cutting. With Float-Lock, this cut would require a single purpose fixture.



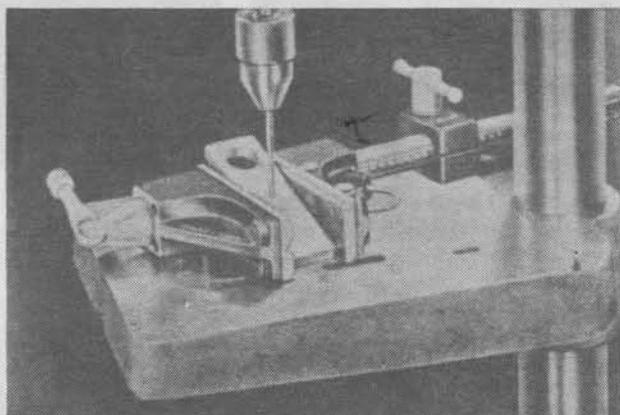
**Some of the many uses of the
Wahlstrom Float-Lock Vises**



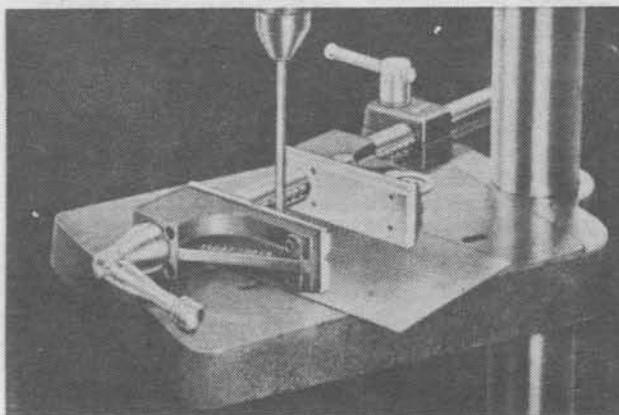
Off-Table Mounting Attachment. Provides full advantage of maximum jaw opening on small tables. Also eliminates drilling the table.



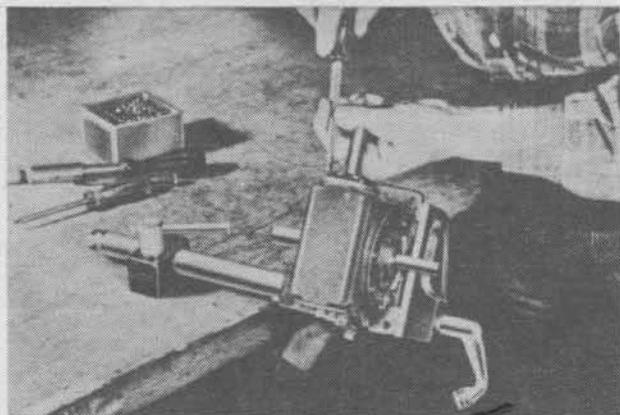
For Centering Long Rounds. By swinging the head or the table and swinging the vise to edge of table, rounds as long as four feet can be held true and secure.



It's Perfect For Angle Drilling. After spotting, line up work with protractor, clamp tight and drill. Work cannot move at any angle.



It's Ideal For Drilling Sheet Metal. No clamps are needed. Just place material under vise and tighten "T" handle.



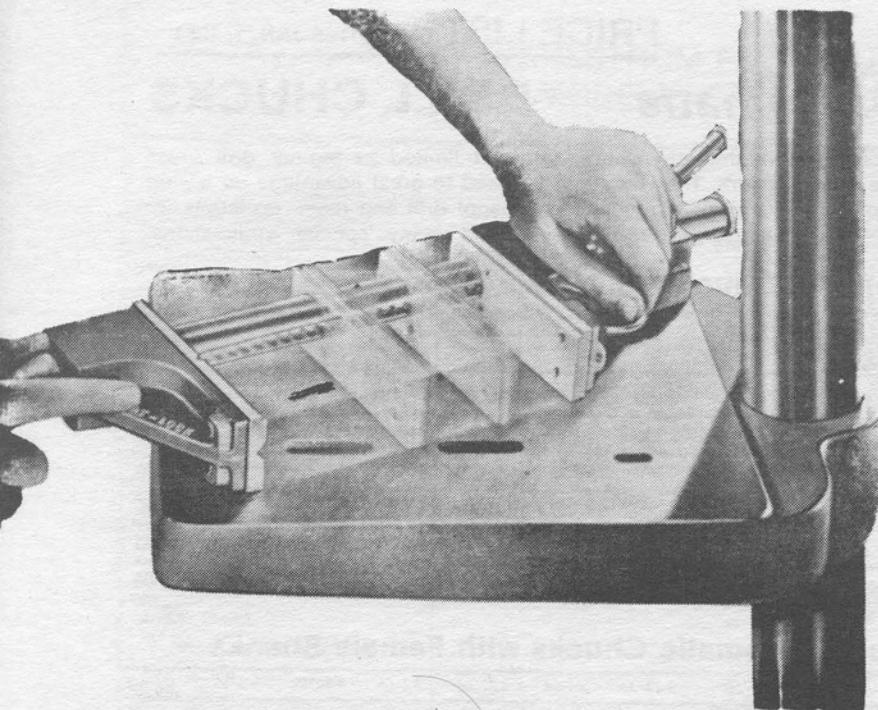
It's Fine For Assembly Work. Holds work securely in any position. Can be locked on bench surface or over the edge.

MANUFACTURED BY:

**WAHLSTROM FLOAT-LOCK
PRODUCTS COMPANY**

6201 N. Pulaski
Chicago, IL 60646
312-740-0535

DISTRIBUTED BY:



FLOAT-LOCK Safety Vises

**make your
drill press
a complete
machine tool.**

INSTANT-CHANGE, lightning fast Wahlstrom Float-Lock Safety Vises are ideal for a wide variety of production setups. They float and lock instantly, positively, in any position on the table; are available with full 9" and 12" capacities.

EASY TO MOUNT IN MINUTES, the Wahlstrom Float-Lock Vise features a thumb-operated release ring that permits operator to slide ratchet-locking "stationary" jaw instantly to any required position on the solid, notched anchor shaft. Work is tightly locked — or completely released — by a mere flick (about $\frac{1}{4}$ turn) of the handle on the screw jaw. The vise turns over on three sides, making possible drilling of many holes without removing the work. A $\frac{1}{4}$ turn of the "T" anchor

clamp locks the vise securely at any position on the table, making it a dependable drill jig when quantities of the same part are to be drilled.

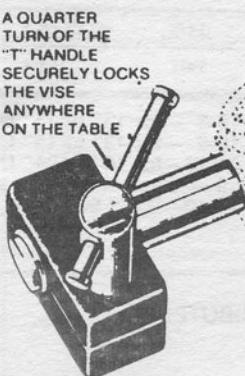
THIS FULL-FLOATING VISE has many uses beyond those shown here. It's outstanding for holding small fixtures, keeps hands away from the drill point and eliminates the danger of small jigs flying off the table. By swinging the head or the table and swinging the vise to the edge of the table, you can center and secure rounds as long as four feet. An off-table mounting attachment provides the full advantage of the maximum jaw opening on small tables, and also eliminates drilling the table.

For Your Drill Press A full floating vise for every set-up Lightning-Fast Jaw Opening

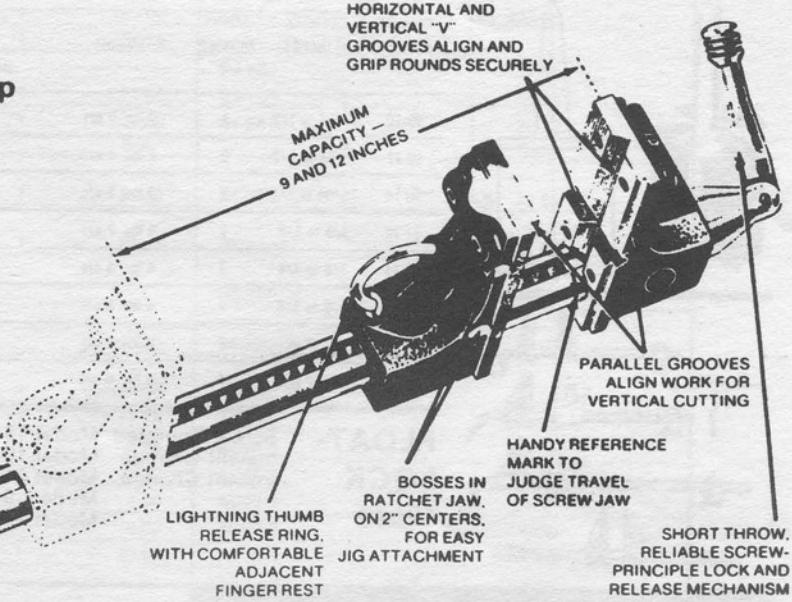
MODEL 9



OPTIONAL MODEL 9
CORNER-MOUNTING
ATTACHMENT.



A QUARTER
TURN OF THE
"T" HANDLE
SECURELY LOCKS
THE VISE
ANYWHERE
ON THE TABLE



8" Capacity Screw Operated Model 15-8 —for 13" to 15" Drill Presses.
9" Capacity Instant Change Model 18-9 —for 13" to 15" Drill Presses.
12" Capacity Instant Change Model 24-12—for 16" to 21" Drill Presses.
Model 9—Corner-mounting attachment.

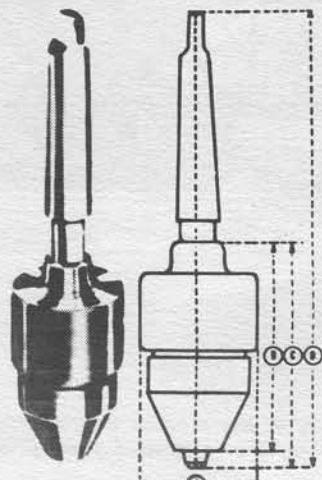
manufactured by:

6201 N. Pulaski
Chicago, IL 60646
312-740-0535

WAHLSTROM***fully-automatic*****DRILL CHUCKS**

Changing tools is a matter of seconds — it is not necessary to stop the spindle. No keys, collets or wrenches are used. The grip increases with the load. Eliminates hazard of keys or wrenches accidentally left in key-type chucks.

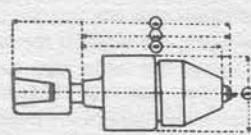
Wahlstrom Chucks are not limited to regular drill press work. They may also be used to great advantage on boring and milling machines, to spot drill and ream, on lathes for burring, turning, filing and many special applications.

MODEL A — Wahlstrom Fully-Automatic Chucks with Male Shanks

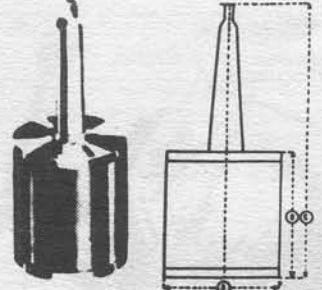
| CATALOG NUMBER | CAPACITY IN INCHES | TAPER SHANK NUMBER | WEIGHT | DIMENSIONS IN INCHES | | | | D CLOSED | D OPEN | PRICE |
|-------------------|-----------------------|--------------------------|--------------|----------------------|-------------|----------------------|-----------------------|-------------|-----------|--------|
| | | | | A 2 7/32 | B 4 7/32 | C 4 15/32 OPEN | C 4 7/32 CLOSED | | | |
| 94-10 | 1/32 to 1/2 | 1 | 2 lbs 10 ozs | 2 7/32 | 4 7/32 | 4 15/32 | 4 7/32 | 7 3/32 | 7 21/32 | 105.00 |
| 94-11 | 1/32 to 1/2 | 2 | 2 lbs 12 ozs | 2 7/32 | 4 7/32 | 4 15/32 | 4 7/32 | 7 19/32 | 8 5/32 | 105.00 |
| 94-12 | 1/32 to 1/2 | 3 | 3 lbs 2 ozs | 2 7/32 | 4 7/32 | 4 15/32 | 4 7/32 | 8 17/32 | 9 3/32 | 105.00 |
| 94-49 | 1/32 to 1/2 | 1/2" Straight Shank | | 2 7/32 | 4 7/32 | 4 15/32 | 4 7/32 | 8 17/32 | 9 3/32 | 115.00 |
| 94-63 | 1/32 to 1/2 | 1/2" Straight Shank | | 2 7/32 | 4 7/32 | 4 15/32 | 4 7/32 | 8 17/32 | 9 3/32 | 115.00 |
| 94-52 | 1/32 to 1/2 | Moore Taper | | 2 7/32 | 4 7/32 | 4 15/32 | 4 7/32 | 8 17/32 | 9 3/32 | 150.00 |
| 94-80 | 1/32 to 1/2 | R8 | | | | | | | | 125.00 |

Wahlstrom Fully-Automatic Chucks with Female Shanks

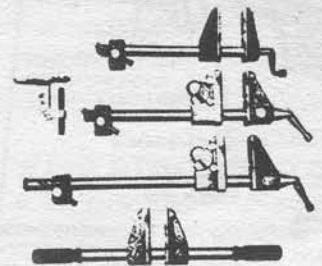
| | | | | | | | | | | |
|-------|-------------|----|--------------|---------|--------|---------|--------|---------|---------|--------|
| 93-13 | 1/64 to 3/8 | 2 | 1 lb 6 ozs | 1 23/32 | 3 7/64 | 3 21/64 | 3 7/64 | 4 41/64 | 5 3/64 | 92.50 |
| 93-34 | 1/64 to 3/8 | 33 | 1 lb 6 ozs | 1 23/32 | 3 7/64 | 3 21/64 | 3 7/64 | 4 41/64 | 5 3/64 | 92.50 |
| 94-26 | 1/32 to 1/2 | 2 | 2 lbs 12 ozs | 2 7/32 | 4 7/32 | 4 15/32 | 4 7/32 | 6 3/32 | 6 21/32 | 105.00 |
| 94-29 | 1/32 to 1/2 | 33 | 2 lbs 12 ozs | 2 7/32 | 4 7/32 | 4 15/32 | 4 7/32 | 6 3/32 | 6 21/32 | 105.00 |

MODEL AA

| | | | | | | | | | | |
|-------|-------------|---------------------|------------|---------|--------|---------|--------|---------|---------|--------|
| 93-10 | 1/64 to 3/8 | 1 | 1 lb 4 ozs | 1 23/32 | 3 7/64 | 3 21/64 | 3 7/64 | 5 15/16 | 6 11/32 | 92.50 |
| 93-11 | 1/64 to 3/8 | 2 | 1 lb 6 ozs | 1 23/32 | 3 7/64 | 3 21/64 | 3 7/64 | 6 15/32 | 6 7/8 | 92.50 |
| 93-17 | 1/64 to 3/8 | 1/2" Straight Shank | | 1 23/32 | 3 7/64 | 3 21/64 | 3 7/64 | 6 15/32 | 6 7/8 | 112.00 |
| 93-54 | 1/64 to 3/8 | Moore Taper | | 1 23/32 | 3 7/64 | 3 21/64 | 3 7/64 | 6 15/32 | 6 7/8 | 140.00 |
| 93-80 | 1/64 to 3/8 | R8 | | | | | | | | 115.00 |

MODEL B — Wahlstrom Fully-Automatic Chucks with Morse Taper Shanks

| CATALOG NUMBER | CAPACITY IN INCHES | SHANK NUMBER | WEIGHT | DIMENSIONS IN INCHES | | | PRICE |
|-------------------|-----------------------|-----------------|-------------|-----------------------|---------------------|------------------------|--------|
| | | | | A BODY DIAMETER | B BODY LENGTH | C OVERALL LENGTH | |
| 90-10 | 15/64 to 1/2 | 1 | 2 lbs 0 ozs | 2 062 | 2 15/32 | 5 1/4 | 155.00 |
| 90-11 | 15/64 to 1/2 | 2 | 2 lbs 4 ozs | 2 062 | 2 15/32 | 5 13/16 | 155.00 |
| 90-14 | 15/64 to 1/2 | 3 | 2 lbs 8 ozs | 2 062 | 2 15/32 | 6 9/16 | 155.00 |
| 91-10 | 3/8 to 3/4 | 2 | 4 lbs 2 ozs | 2 687 | 3 5/32 | 6 13/32 | 180.00 |
| 91-11 | 3/8 to 3/4 | 3 | 4 lbs 8 ozs | 2 687 | 3 5/32 | 7 1/4 | 180.00 |
| 91-12 | 3/8 to 3/4 | 4 | 5 lbs 2 ozs | 2 687 | 3 5/32 | 8 7/32 | 180.00 |
| 92-10 | 17/32 to 1 | 3 | 8 lbs 8 ozs | 3 475 | 3 3/4 | 7 13/16 | 215.00 |
| 92-11 | 17/32 to 1 | 4 | 9 lbs 0 ozs | 3 475 | 3 3/4 | 8 13/16 | 215.00 |

FLOAT-LOCK Vises

Screw Operated Instant Change Instant Change Model 15-8 —for 13" to 15" Drill Presses. Price—\$71.50
Model 18-9 —for 13" to 15" Drill Presses. Price—\$79.00
Model 24-12—for 16" to 21" Drill Presses. Price—\$84.50
Model 9—Corner-mounting attachment. Price—\$16.00
Model 14-10—Band Saw Vise. Price—\$71.50

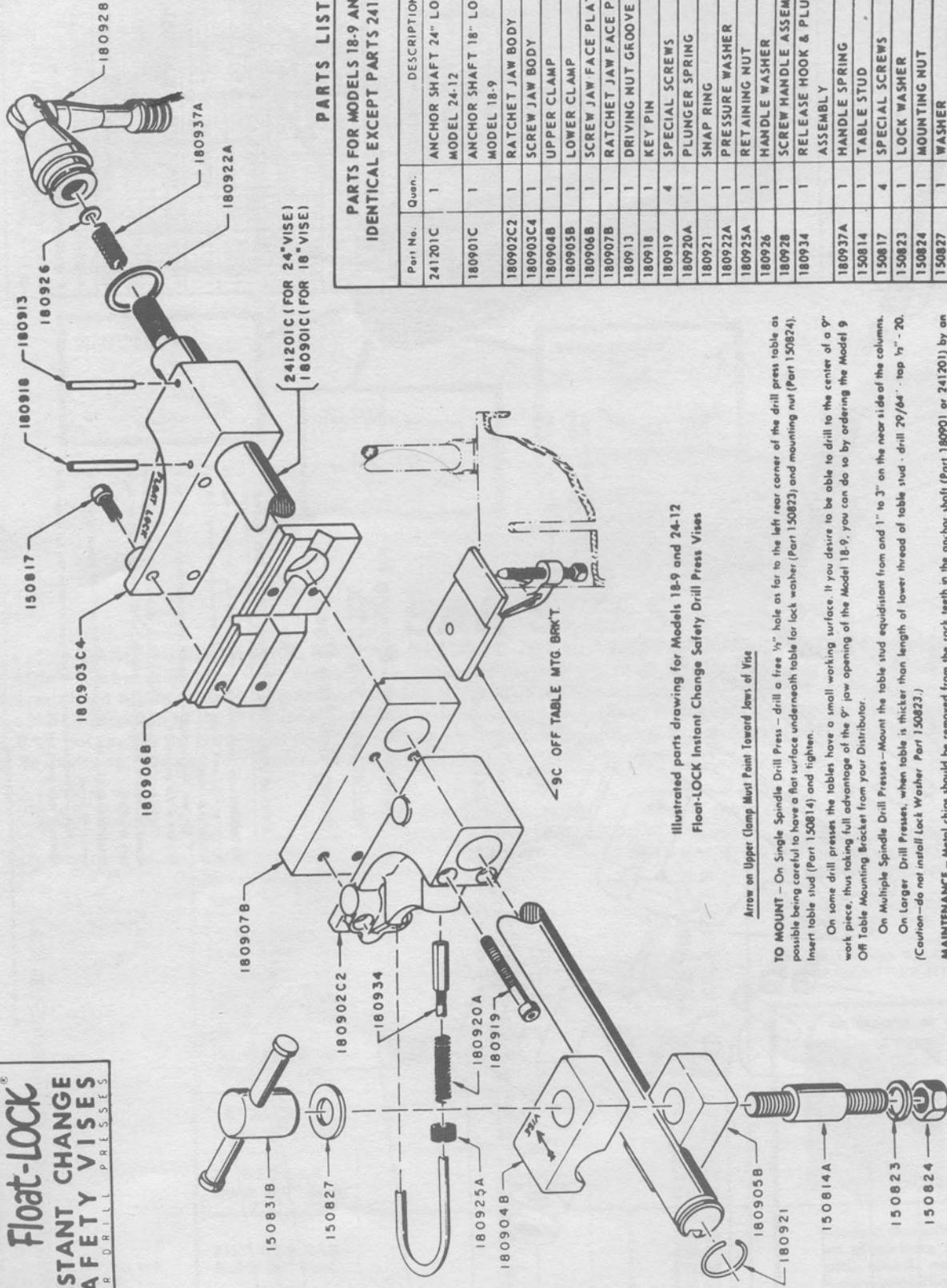
PRICES F.O.B. FACTORY

MANUFACTURED BY:

WAHLSTROM FLOAT-LOCK PRODUCTS COMPANY6201 N. Pulaski
Chicago, IL 60646
312-740-0535

DISTRIBUTED BY:

Float-Lock
INSTANT CHANGE
SAFETY VISES
FOR ALL PRICES



PARTS LIST

PARTS FOR MODELS 18-9 AND 24-12 ARE
IDENTICAL EXCEPT PARTS 241201C AND 180901C.

| Part No. | Qtn. | Description | Price |
|----------|------|--|---------|
| 241201C | 1 | ANCHOR SHAFT 24" LONG - MODEL 24-12 | \$40.00 |
| 180901C | 1 | ANCHOR SHAFT 18" LONG - MODEL 18-9 | 30.00 |
| 180902C | 1 | RATCHET JAW BODY | 21.75 |
| 180903C4 | 1 | SCREW JAW BODY | 16.00 |
| 180904B | 1 | UPPER CLAMP | 9.50 |
| 180905B | 1 | LOWER CLAMP | 9.50 |
| 180906B | 1 | SCREW JAW FACE PLATE | 9.75 |
| 180907B | 1 | RATCHET JAW FACE PLATE | 14.00 |
| 180913 | 1 | DRIVING NUT GROOVE PIN | .80 |
| 180918 | 1 | KEY PIN | .80 |
| 180919 | 4 | SPECIAL SCREWS es. | .80 |
| 180920A | 1 | PLUNGER SPRING | .80 |
| 180921 | 1 | SNAP RING | .80 |
| 180922A | 1 | PRESSURE WASHER | 1.20 |
| 180925A | 1 | RETAINING NUT | 1.40 |
| 180926 | 1 | HANDLE WASHER | .80 |
| 180928 | 1 | SCREW HANDLE ASSEMBLY | 14.00 |
| 180934 | 1 | RELEASE HOOK & PLUNGER ASSEMBLY | 6.75 |
| 180937A | 1 | HANDLE SPRING | 1.00 |
| 150814 | 1 | TABLE STUD | 2.75 |
| 150817 | 4 | SPECIAL SCREWS | .80 |
| 150823 | 1 | LOCK WASHER | .50 |
| 150824 | 1 | MOUNTING NUT | .90 |
| 150827 | 1 | WASHER | .90 |
| 150831B | 1 | T-LOCK ASSEMBLY | 8.25 |

Illustrated parts drawing for Models 18-9 and 24-12
Float-LOCK Instant Change Safety Drill Press Vises

Arrow on Upper Clamp Must Point Toward Jaws of Vice

TO MOUNT - On Single Spindle Drill Press - drill a free $\frac{1}{2}$ " hole as far to the left rear corner of the drill press table as possible being careful to have a flat surface underneath table for lock washer (Part 150873) and mounting nut (Part 150824).

Insert table stud (Part 150814) and tighten. On some drill presses the tables have a small working surface. If you desire to be able to drill to the center of a work piece, thus allowing full advantage of the "T" slot opening of the Model 18-8, you can do so by ordering the Model 9.

On Multiple Spindle Drill Presses - Mount the table stud equidistant from and 1" to 3" on the near side of the column.
On Larger Drill Presses, when table is thicker than length of lower thread of table stud - drill 7/64" top 'y" - 20°

MAINTENANCE – Metal chips should be removed from the rock teeth in the anchor shaft (Part 180901 or 241201) by one person – do not allow two or more persons to work on the anchor at the same time.

Apply a few drops of light machine oil before occasional air blast or brushing. (Caution—always dirt getting into the jaws.)

Remaining not

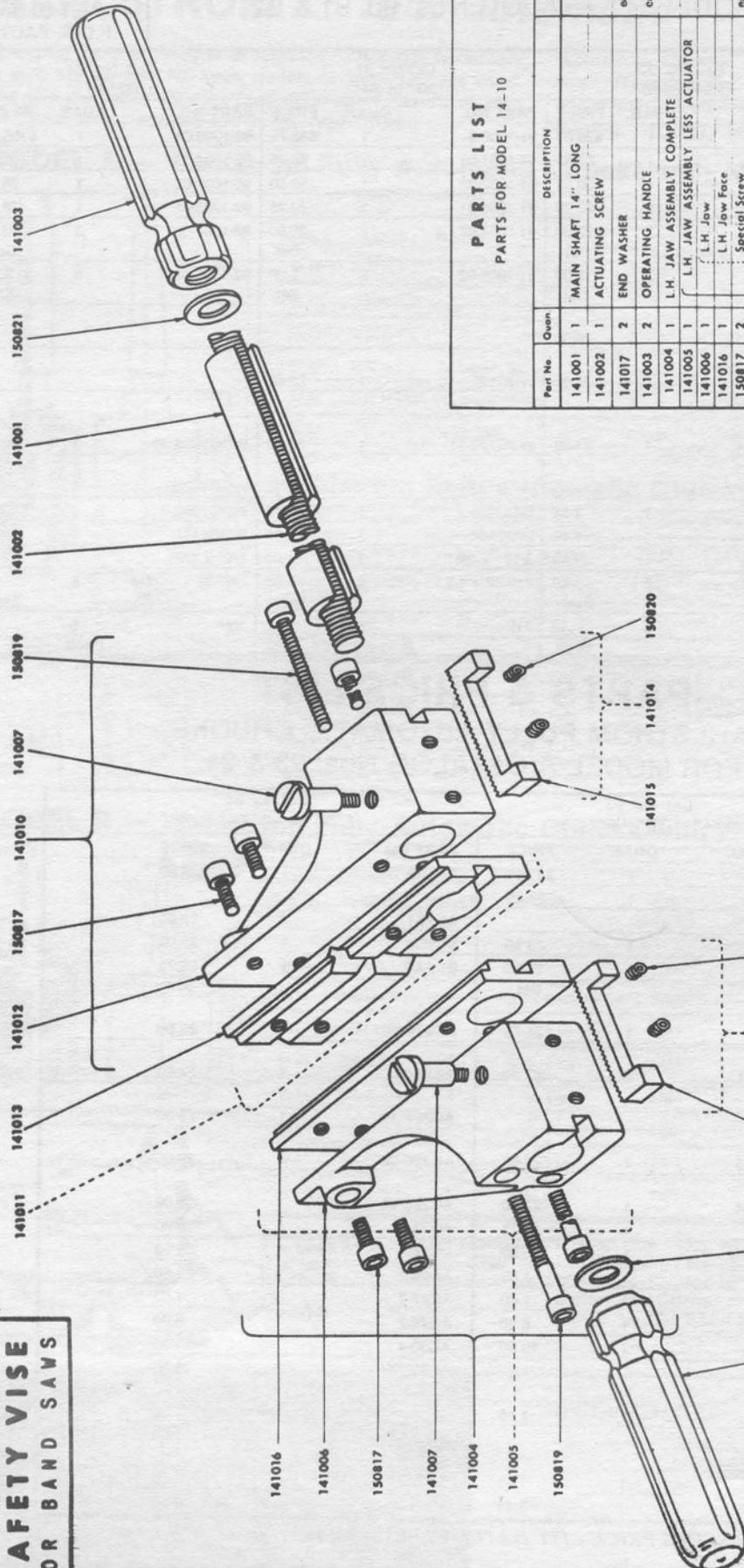
WAHLSTROM FLOAT-LOCK PRODUCTS CO.

PRICES SUBJECT TO CHANGE WITHOUT NOTICE.

NOTICE.



SAFETY VISE
FOR BAND SAWS



PARTS LIST

| PARTS LIST | PARTS FOR MODEL 14-10 | Part No | Qun | Description | Price |
|------------|-----------------------|---------|-----|-------------------------------|---------|
| | | 141001 | 1 | MAIN SHAFT 1 4/16" LONG | \$20.00 |
| | | 141002 | 1 | ACTUATING SCREW | 18.00 |
| | | 141017 | 2 | END WASHER | .60 |
| | | 141003 | 2 | OPERATING HANDLE | 3.00 |
| | | 141004 | 1 | LH JAW ASSEMBLY COMPLETE | 39.00 |
| | | 141005 | 1 | RH JAW ASSEMBLY LESS ACTUATOR | 32.00 |
| | | 141006 | 1 | LH Jaw | 16.00 |
| | | 141016 | 1 | LH Jaw Face | 9.00 |
| | | 150817 | 2 | Special Screw | .05 |
| | | 150819 | 2 | Special Screw | .05 |
| | | 141007 | 1 | Power Feed Lug | 1.65 |
| | | 141008 | 1 | LH ACTUATING NUT ASSEMBLY | 7.00 |
| | | 141009 | 1 | LH Actuating Nut | 4.30 |
| | | 150820 | 2 | Set Screw | .05 |
| | | 141010 | 1 | RH JAW ASSEMBLY COMPLETE | 40.00 |
| | | 141011 | 1 | RH JAW ASSEMBLY LESS ACTUATOR | 33.00 |
| | | 141012 | 1 | RH Jaw | 16.00 |
| | | 141013 | 1 | RH Jaw Face | 9.50 |
| | | 150817 | 2 | Special Screw | .05 |
| | | 150819 | 2 | Special Screw | .05 |
| | | 141007 | 1 | Power Feed Lug | 1.65 |
| | | 141014 | 1 | RH ACTUATING NUT ASSEMBLY | 9.00 |
| | | 141015 | 1 | RH Actuating Nut | 4.30 |
| | | 150820 | 2 | Set Screw | .05 |

MAINTENANCE—A few drops of light machine oil on actuating screw at frequent intervals.

**Illustrated parts drawing for
Model 14-10 Float-LOCK Universal
Safety Band Saw Vise**

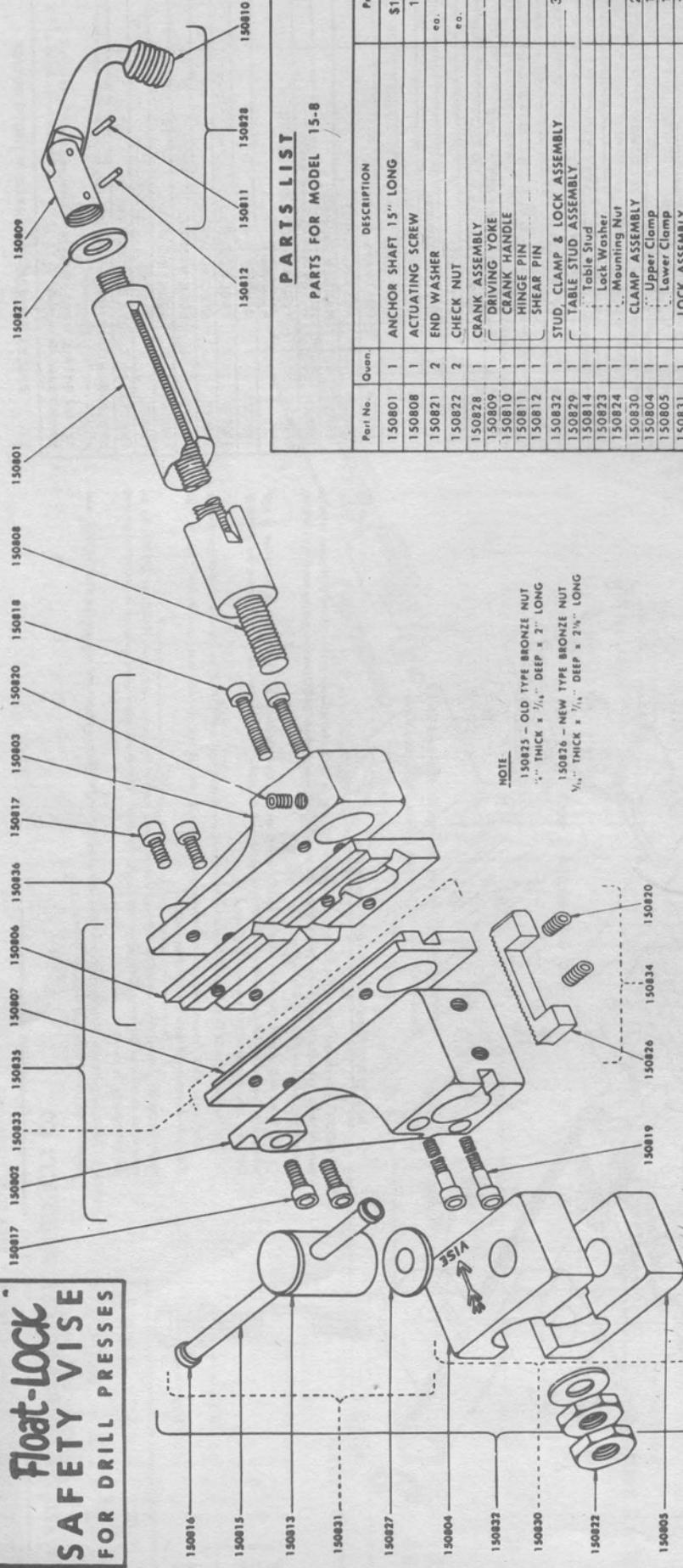
ORDERING INSTRUCTIONS — Send all orders for vises and replacement parts to your local distributor.

REPAIR INSTRUCTIONS — Vises to be repaired should be sent to factory or warehouse. Transportation prepaid.

PRICES SUBJECT TO CHANGE WITHOUT NOTICE. JAN. 1, 1980

Div. of R. J. Oken Company
6201 N. PULASKI • CHICAGO, ILL. 60646
Area Code: 312 740-0422

Float-Lock SAFETY VISE FOR DRILL PRESSES



PARTS LIST
PARTS FOR MODEL 15-8

| Part No. | Quantity | Description | Price |
|----------|----------|---|----------|
| 150801 | 1 | ANCHOR SHAFT 13" LONG | \$17.80 |
| 150808 | 1 | ACTUATING SCREW | 10.00 |
| 150821 | 2 | END WASHER | ea. 1.00 |
| 150822 | 2 | CHECK NUT | ea. .80 |
| 150828 | 1 | CRANK ASSEMBLY | 7.50 |
| 150809 | 1 | DRIVING YOKE | |
| 150810 | 1 | CRANK HANDLE | |
| 150811 | 1 | HINGE PIN | |
| 150812 | 1 | SHEAR PIN | .45 |
| 150832 | 1 | STUD CLAMP & LOCK ASSEMBLY | 36.50 |
| 150829 | 1 | TABLE STUD ASSEMBLY | 5.75 |
| 150814 | 1 | Table Stud | 3.20 |
| 150823 | 1 | Lock Washer | .60 |
| 150824 | 1 | LOCK ASSEMBLY | 10.00 |
| 150820 | 1 | CLAMP ASSEMBLY | 20.00 |
| 150804 | 1 | Upper Clamp | 10.00 |
| 150805 | 1 | Lower Clamp | 10.00 |
| 150831 | 1 | LOCK ASSEMBLY | 10.00 |
| 150821 | 1 | Mounting Nut | |
| 150813 | 1 | Locking Nut | |
| 150815 | 1 | Locking Bar | |
| 150816 | 2 | Stop Collar | |
| 150827 | 1 | Special Washer | |
| 150835 | 1 | MOVABLE JAW ASSEMBLY COMPLETE | 37.75 |
| 150833 | 1 | MOVABLE JAW ASSEMBLY, LESS ACTUATOR | 29.00 |
| 150802 | 1 | Movable Jaw | 15.00 |
| 150807 | 1 | Movable Jaw Face | 9.00 |
| 150817 | 2 | Special Screw | 1.00 |
| 150819 | 2 | ACTUATING NUT ASSEMBLY | 9.00 |
| 150834 | 1 | Actuating Nut | 4.50 |
| 150826 | 2 | Set Screw | 1.00 |
| 150825 | 1 | ACTUATING NUT - OLDER MODELS | 4.50 |
| | | (See note on illustrated parts drawing) | |
| 150826 | 1 | STATIONARY JAW ASSEMBLY | 32.00 |
| 150803 | 1 | STATIONARY JAW | 13.00 |
| 150806 | 1 | STATIONARY JAW FACE | 10.75 |
| 150817 | 2 | SPECIAL SCREW | 1.00 |
| 150818 | 2 | SPECIAL SCREW | 1.00 |
| 150820 | 1 | SET SCREW | 1.00 |

**Illustrated parts drawing for
Model 15-8 Float-LOCK
Safety Drill Press Vise**

Arrow on Upper Clamp Must Point Toward Jaws of Vise

TO MOUNT On Single Spindle Drill Press, drill one $\frac{1}{2}$ " hole in the rear left corner $1\frac{1}{2}$ " from edges of table, insert table stud and tighten with lock washer under table.

On Two Spindle Press—at a point equidistant from and 1" to 3"

forward of the columns.

On Larger Drill Presses, when table is thicker than length of lower thread of table stud—drill $\frac{7}{16}$ "—tap $\frac{1}{2}$ "-20. (Caution—do not install Lock Washer.)

MAINTENANCE—A few drops of light machine oil on actuating screw at frequent intervals.

With constant use actuating nut will wear—tighten two set screws and then back them out $\frac{1}{8}$ of a turn.

WAHLSTROM FLOAT-LOCK PRODUCTS CO.

ORDERING INSTRUCTIONS — Send all orders for vises and replacement parts to your local distributor.

REPAIR INSTRUCTIONS — Vises to be repaired should be sent to 6201 N. Pulaski, Chicago, Ill. 60646 Transportation prepaid.

PRICES SUBJECT TO CHANGE WITHOUT NOTICE.